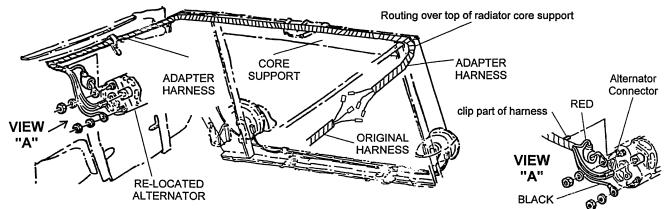
INSTALLATION INSTRUCTIONS ALTERNATOR ADAPTER HARNESS (P/N 37918) PASSENGER SIDE TO DRIVER SIDE

- 1. Disconnect negative (-) battery cable.
- 2. Locate original alternator harness and cut off ring terminal and removed rubber boot from red wire. Discard rubber boot.
- 3. Crimp and **SOLDER** new terminal to red wire on original alternator harness. **Note: this is a critical circuit the terminal must be soldered.**
- 4. Install clear connector to terminal, which was installed on red wire on original alternator harness.
- 5. Locate original alternator harness and cut off ring terminal from black wire.
- 6. Crimp and **SOLDER** new terminal to black wire on original alternator harness. **Note: this is a critical circuit the terminal must be soldered.**
- 7. Install black connector to terminal, which was installed on black wire on original alternator harness.
- 8. Install Alternator Adapter Harness (P/N 37918) to alternator using appropriate connections.
- 9. Install Alternator Adapter Harness (P/N 37918) to original harness using corresponding connectors and wire colors.
- 10. We recommend the Alternator Adapter Harness (P/N 37918) to be routed clear of any moving parts or extreme heat. Routing along the top of the radiator core support is recommended.
- 11. Double check to make sure all connections are secure and wired properly.
- 12. Reconnect negative (-) battery cable.



INSTRUCTION SHEET 92966260

