

01993624 Turn Signal Switch Installation Instructions

Important!

Improper cable adjustment can cause switch failure and void your warranty.

Be sure to follow the installation instructions carefully to avoid damage to the switch.

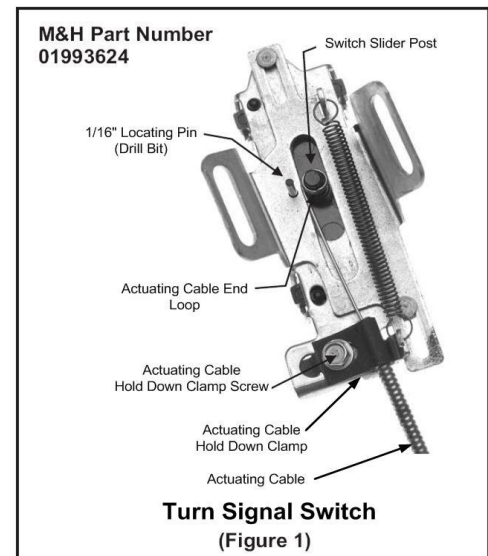
There was an inherent design problem with the OEM switch that causes the housing to break when it was installed improperly. This reproduction switch is also subject to the same damage when the installation instructions are not followed properly. Please do not attempt installation without reading these instructions first.

Turn Signal Switch Removal

1. Move the tilt steering wheel to the full down position.
2. Remove the old switch from the steering column mast by removing the two hex head screws. Set them aside. They will be reused during installation of the new switch. See Note 2 below.
3. Remove the actuating cable hold down screw & clamp. See Figure 1.
4. Remove the actuating cable end loop from the old switch slider post.

Turn Signal Switch Installation

1. Verify that the tilt steering wheel is in the full down position.
2. Verify that the turn signal lever, up by the steering wheel is in the neutral position. See Note 3.
3. Move the switch slider post to the neutral position parallel to the locating pin hole. You will feel a slight detent when it is in the right position. See Figure 1
4. Temporarily insert a 1/16" locating pin (1/16" drill bit, not included) into the hole in the switch and through the switch slider. This will hold the switch slider in the neutral position.
5. Place the actuating cable end loop over the switch slider post.
6. Install the cable clamp onto the actuation cable. See Note 6.
7. locate the actuating cable & clamp assembly into position on the switch and secure it using the included screw as shown in Figure 1.
8. Remove the locating pin installed in step 4.
9. Secure the new switch to the steering column using the original screws removed during operation 2 of the switch removal instructions above. See note 1.



Notes:

1. Be sure that your actuating cable features a loop on both ends. If one end is straight, with no loop, you have the incorrect cable. M & H Electric does not manufacture or stock this cable, but correct replacement cables are reproduced and are available at many Classic Auto reproduction parts dealers.
2. The switch to steering column screws are special short Type-B flat tipped screws.

Caution: If longer replacement screws are used, they may make contact with the inner steering shaft as it turns. This can cause steering issues.

3. The turn signal lever up by the steering wheel should have a positive detent in the neutral (center) position. If the lever feels sloppy or will not stay in either of the 3 positions, lever and/or actuator service may be required. While the old switch is removed, move the lever each way and check to make sure the actuator cable loop down where it connects to the switch is moving in and out of the cable housing smoothly. Smooth cable actuation translates to smooth turn signal activation. Dry graphite powder can often make a cable work smoother.
4. Some actuating cables have the hold down clamp integrated (crimped) onto them. In this case, discard the clamp that came with the switch, reuse the provided integrated clamp on the cable.